



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3574-2

Job Sheet 188653



Part No: D3574-2

Job Qty: 1 ea

Part Name: Cabin Floor Protector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/14/19

Job Tracking No:

Due Date: 1/21/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP Rev :A New Issue 07-01-22 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	1 pcs	1/21/19	1/21/19	0.72	0.43	Waterjet - Flow		SC 19/01/19
110	QC	1 pcs	1/21/19	1/21/19	0.00	0.00	QC2 Waterjet-2		SC 19/01/19
120	QC	1 pcs	1/21/19	1/21/19	0.00	0.00	QC8-3		38
150	Packaging	1 pcs	1/21/19	1/21/19	0.00	0.00	Packaging3		9-39
160	QC21-SA	1 Ea	1/21/19	1/21/19	0.00	0.00	QC21		

Part Op Descriptions: **100** - 1-Cut as per Dwg D3574 Dwg Rev: B Prog Rev: B 2-Deburr

DAG
21
9-39

JAN 17 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	21.5500 sf (21.55 ea)	100-Waterjet - Flow - 1	5143881

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	MLEXS.125-F60029-04	22	1,790	0

Part Specifications

Specifications could not be found.

Plex 1/14/19 9:51 AM dart.lacelle.linda

DART AEROSPACE LTD		Work Order:	188653
Description: Cabin Floor Protector		Part Number:	D3574-2
Inspection Dwg: D3574 Rev: B		Page 1 of 2	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	Ø3.007				
7.37	+/-0.030	7.37				
10.75	+/-0.030	10.75				
11.00	+/-0.030	11.00				
15.25	+/-0.030	15.25				
25.87	+/-0.030	25.87				
39.75	+/-0.030	39.75				
44.75	+/-0.030	44.75				
53.51	+/-0.030	53.51				
63.50	+/-0.030	63.50				
65.25	+/-0.030	65.25				
10.75	+/-0.030	10.75				
11.00	+/-0.030	11.00				
14.75	+/-0.030	14.75				
25.50	+/-0.030	25.50				
25.75	+/-0.030	25.75				
26.00	+/-0.030	26.00				
32.87	+/-0.030	32.87				
38.81	+/-0.030	38.81				
45.00	+/-0.030	45.00				
48.25	+/-0.030	48.25				
58.38	+/-0.030	58.38				
61.25	+/-0.030	61.25				
64.13	+/-0.030	64.13				
64.63	+/-0.030	64.63				
66.50	+/-0.030	66.50				
7.50	+/-0.030	7.50				
9.50	+/-0.030	9.50				
10.38	+/-0.030	10.38				
10.88	+/-0.030	10.88				
14.50	+/-0.030	14.50				
16.56	+/-0.030	16.56				
18.75	+/-0.030	18.75				
24.13	+/-0.030	24.13				

DART AEROSPACE LTD		Work Order:	188653
Description: Cabin Floor Protector		Part Number:	D3574-2
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FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
26.50	+/-0.030	26.50	1		VSC-01	
30.50	+/-0.030	30.50	1		Tape	
33.88	+/-0.030	33.88	1			
39.50	+/-0.030	39.50	1			
40.25	+/-0.030	40.25	1			
43.50	+/-0.030	43.50	1			
46.60	+/-0.030	46.60	1			
7.63	+/-0.030	7.63	1			
11.00	+/-0.030	11.00	1			
11.50	+/-0.030	11.50	1			
16.75	+/-0.030	16.75	1			
19.00	+/-0.030	19.00	1			
22.50	+/-0.030	22.50	1			
30.75	+/-0.030	30.75	1			
32.63	+/-0.030	32.63	1			
32.75	+/-0.030	32.75	1			
35.13	+/-0.030	35.13	1			
36.50	+/-0.030	36.50	1			
40.00	+/-0.030	40.00	1			
41.88	+/-0.030	41.88	1			
43.63	+/-0.030	43.63	1			
0.125	+/-0.010	0.125	1			

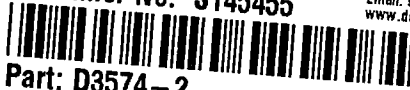
Measured by:	SC	Audited by:	JAS	Prototype Approval:	N/A
Date:	19/01/15	Date:	19-01-17	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.02.28	New Issue	KJ/DD	
B	08.07.31	47.75 dimension removed	KJ/DD	
C	09.05.15	Dimensions updated per Dwg Rev B	KJ	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S145455



Part: D3574-2

Job No: 188653

Serial No/Batch: S145455

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/16/19